A. E. A. TUNE-UP

PROCEDURE AND DIAGNOSIS

Owner's Name _____ Phone _____

Address _____ City _____

Make of Car _____ Year _____ License _____ Mileage _____

CUSTOMER COMPLAINT

Gas Mileage ☐ Acceleration ☐ High ☐ or Low Speed ☐ Performance, check items 6 thru 15.

Hard Starting ☐ check items 2 & 3 plus 6 thru 14, OR _____

NO. 1—PRELIMINARY

(A) Cover steering wheel, front seat and fender with suitable covers. ☐

NO. 2—BATTERY AND CABLES

(A) Inspect hold-down clamps or cover and carrier. ☐

(B) Check specific gravity of electrolyte. ☐

(C) Check cables and starting motor circuit for excessive voltage drop. ☐

(D) Check voltage of each cell under load. (Omit this operation if battery is below 1.225.) ☐

(E) Add water if necessary. ☐

NO. 3—STARTING MOTOR

(A) Inspect commutator for burned bars, high mica, dirt, etc. ☐

(B) Check switch contacts for excessive voltage drop. ☐

(C) Lubricate with 6 or 8 drops of light engine oil. (Do not over-lubricate.) ☐

NO. 4—GENERATOR

(A) Remove cover band and inspect commutator and brushes. ☐

(B) Remove fan belt and check for looseness in bearings and pulley. ☐

(C) Inspect condition and adjust belt to proper tension. ☐

(D) Lubricate generator with 6 or 8 drops of light engine oil. ☐

(E) Check generator output. ☐

NO. 5—GENERATOR REGULATOR

(A) Check cut-out relay, voltage and current regulator settings. ☐

(B) Check for excessive resistance in charging circuit. ☐

NO. 6—COMPRESSION—MANIFOLDS

(A) Have engine at normal operating temperature. ☐

(B) Inspect and tighten exhaust and intake manifolds and connections. ☐

(C) Check manifold heat control valve for free operation. ☐

(D) Take compression reading of each cylinder to determine uniformity. ☐

1	2	3	4	5	6	7	8

NO. 7—SPARK PLUGS

(A) See that spark plugs are of proper type for engine and operating conditions. ☐

(B) Clean plugs thoroughly and check insulation for cracks or oxidation and electrodes for normal deterioration. ☐

(C) Set gap at recommended clearance (use round feeler gauge). Install with new gaskets and tighten properly. ☐

NO. 8—IGNITION COIL

(A) Test coil with accurate tester. ☐

(B) Inspect all primary terminals and connections. ☐

(C) Clean high tension terminal in coil and connection on cable. ☐

NO. 9—HIGH TENSION CABLES

(A) Inspect cables for cracks in insulation, chafing or being oil soaked. If cables are in poor condition, they should be replaced. ☐

NO. 10—DISTRIBUTOR

(A) Inspect distributor cap and rotor. Clean all terminals and rotor tip. ☐

(B) Check centrifugal and vacuum advance mechanisms for freeness of operation. ☐

(C) Check advance curves and correct if necessary. ☐

(D) Check primary circuit resistance in distributor. ☐

(E) Clean contact points and adjust opening. ☐

(F) Test condenser and connections. ☐

(G) Apply drop of oil to wick under rotor. Apply touch of high temperature, non-oil-bleeding grease to cam. Lubricate by grease cup or oiler on housing where provided. ☐

NO. 11—IGNITION TIMING

(A) Set timing with timing light or piston travel gauge according to specifications. ☐

NO. 12—FUEL PUMP

(A) Check and tighten all connections. Inspect flexible lines. ☐

(B) Clean gasoline strainer and bowl and replace gasket. ☐

(C) Test fuel pump. ☐

(D) Test vacuum section of combination fuel and vacuum pump, if so equipped. ☐

NO. 13—AIR CLEANER

(A) Clean and service as necessary. ☐

NO. 14—CARBURETOR

(A) Check float or fuel level. ☐

(B) Check accelerating pump for seasonal setting and proper adjustment. ☐

(C) Check linkage for wear. ☐

(D) Check fast idle action. ☐

(E) Check choke valve to see that it opens and closes to full travel—manual or automatic. ☐

(F) Install air cleaner. ☐

(G) Set idle mixture adjustment and engine speed. ☐

NO. 15—COOLING SYSTEM

(A) Inspect condition of hose and check connections. ☐

(B) Inspect for stoppage of circulation. ☐

NO. 16—WINDSHIELD WIPER—LIGHTS—HORN

(A) Check operation of windshield wiper, lights and horn. ☐

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